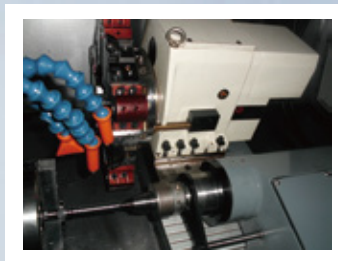


GREENWAY®

JYN-42

電腦數控車床

PRECISION CNC LATHE



1. 搭配尾座進行長工件加工
with the tailstock can process long workpiece.
2. 高擴充控制器彈性滿足各類加工需求
With axes expandable controller to meet various machining requirements flexibility.
3. 手輪模擬功能避免刀具干涉
Hand wheel emulation function to avoid tool interference.

提高品質 . 追求至善
昌勇實業股份有限公司

本公司之產品規格, 設計特性均不斷研究改進, 規格若有變更, 恕不另行通知。

All specifications, dimensions and design characteristics shown in this catalogue are subject to change without notice.

機械規格 MACHINE SPECIFICATION

機型 JYN-42

1.床面上旋徑 SWING OVER CROSS BED (mm)	400
2.標準加工外徑 STANDARD MANUFACTURING DIA (mm)	170
3.最大加工外徑 MAX MANUFACTURING DIA (mm)	320
4.最大加工長度 MAX MANUFACTURING LENGTH (mm)	310
5.X軸移動量 X AXIS TRAVEL (mm)	250
6.Z軸移動量 Z AXIS TRAVEL (mm)	400
7.主軸迴轉速 SPINDLE ROTATION SPEED (mm)	50-4500RPM
8.主軸鼻端 SPINDLE NOSE	A2-5
9.主軸夾頭 HYDRAULIC CHUCK (inch)	6"
10.筒夾套 (筒夾) COLLET CHUCK(COLLET)	C44,173E
11.主軸貫穿孔徑 BORE OF SPINDLE (mm)	45 Φ
12.棒材容納直徑 MAX.BAR FEEDING DIA (mm)	42 Φ
13.十位置油壓刀塔 10 POSITION HYDRAULIC TURRET	20□ 20Φ
14.外徑刀尺寸 CUTTING TOOL SIZE (mm)	20□
15.內徑刀最大 MAX BORE SIZE OF TOOL (mm)	20Φ
16.X、Z軸快速移動 RAPID TRAVEL SPEED (X,Z AXIS)	16M/MIN
17.主軸伺服馬達 AC SPINDLE MOTOR	7.5HP/5.5KW
18.X軸伺服馬達 SERVO MOTOR (X AXIS)	1.0KW
19.Z軸伺服馬達 SERVO MOTOR (Z AXIS)	1.0KW
20.切削液馬達 CUTTING COOLANT MOTOR	1/4HP
21.切削液容量 CUTTING COOLANT VOLUME	120L
22.機械淨重 MACHINE NET WEIGHT (kgs)	2450
23.機械尺寸 MACHINE SIZE (LxWxH)mm	3150x1500x1700

標準附件 STANDARD ACCESSORIES

1.三爪油壓夾頭6" 或筒夾套F48 (6" 3-JAW HYDRAULIC CHUCK,(COLLET CHUCK)ONE PIECE)	任選一種 (1SET/1PC)
2.軟爪或筒夾 (STANDARD SOFT JAWS OR COLLET)	一組或筒夾一個 (1SET/1PC)
3.工作燈 (LIGHTING DEVICE)	一個 (1PC)
4.工具及工具箱 (TOOLS & TOOL BOX)	一組 (1SET)
5.切削水設備含集屑箱 (COOLANT DEVICE)	一組 (1SET)
6.機械墊塊 (BASE BLOCK)	6個 (6PCS)
7.內孔刀架 (TOOL HOLDER FOR INNER HOLE (ID □20))	2個 20口內徑 (2PCS)
8.內孔刀座 (TOOL BASE FOR INNER HOLE (ID □20))	5個 20口內徑 (5PCS)
9.內孔套筒 (TOOL HOLDER BUSH (□6.8.10.12.16 PER PIECE))	各一個20口外徑 (5PCS)
10.車刀墊片(上、下) (TOOL SPACER (UP·DOWN))	5組 (5PCS)
11.自動潤滑系統 (AUTOMATIC LUBRICATION SYSTEM)	一組(1SET)
12.十位置油壓刀塔 (10-POSITION HYDRAULIC TURRET)	一組(1SET)
13.主軸鎖定 (SPINDLE LOCK)	一組(1SET)
14.電控熱交換器 (HEAT EXCHANGER FOR ELECTRIC CONTROL CABINET)	一組(1SET)
15.油壓夾頭用腳踏開關 (FOOT SWITCH FOR HYDRAULIC CHUCK)	一組(1SET)

特別附件 OPTIONAL ACCESSORIES

1.工件成品自動取料裝置集輸送帶 (AUTOMATIC PARTS COLLECTOR AND CONVEYER)	9.密閉式空調冷卻機 (CLOSED AIR COOLER)
2.自動電源切斷裝置 (AUTOMATIC BREAKER DEVICE)	10.多點定位裝置 (MULTIPLE POINT POSITIONING DEVICE)
3.電動鐵屑輸送機 (ELECTRIC CHIP CARRIAGE)	11.CE規格 (CE SPECIFICATION)
4.穩壓器15HP (VOLTAGE STABILIZER)	12.尾座 (TAIL STOCK)
5.變壓器15HP (TRANSFORMER)	13.十位置油壓刀座 (10-POSITION HYDRAULIC TURRET)
6.單支鍊條式送料架 (LINK TYPE SINGLE BAR AUTO FEEDING DEVICE)	14.十位置伺服刀塔 (10-POSITION SERVO TURRET)
7.棒材自動送料機 (AUTOMATIC BAR FEEDER)	15.下刀架 (TOOL HOLDER DOWN BASE)
8.油霧回收器 (OIL MIST RECYCLE DEVICE)	



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